

Fig. 1

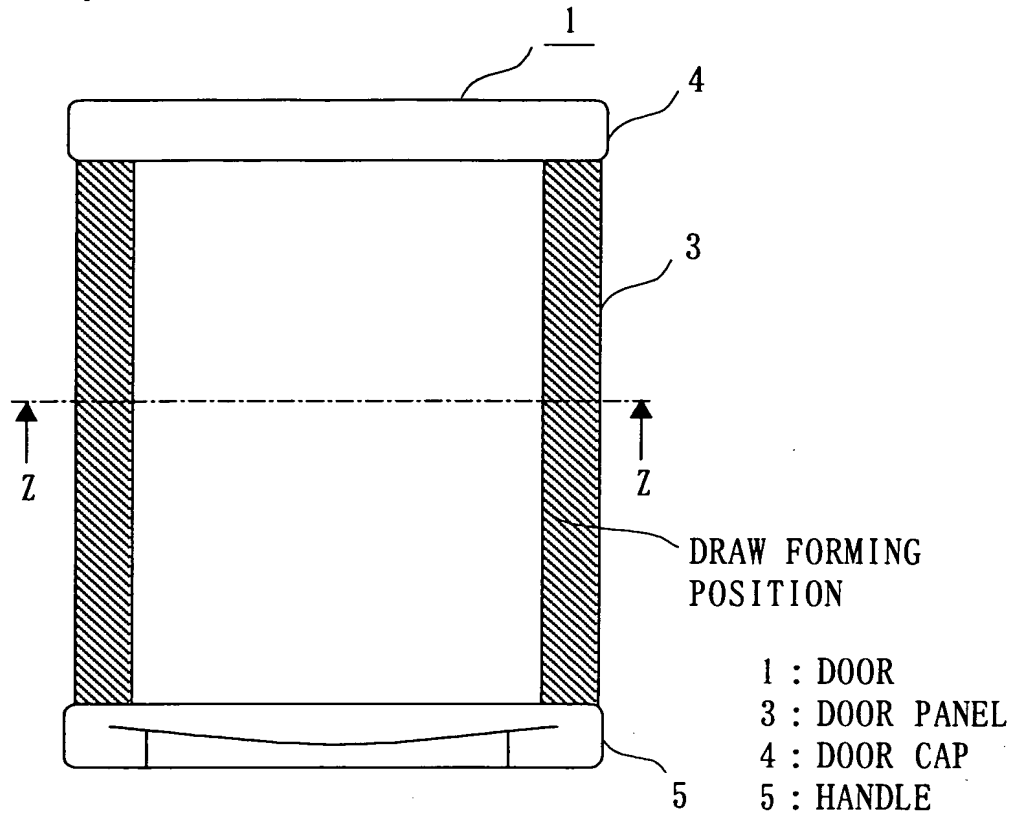


Fig. 2

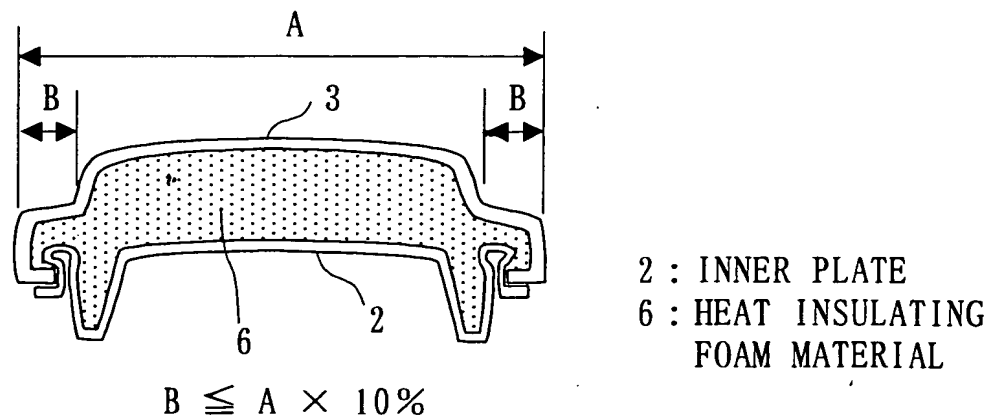


Fig. 3

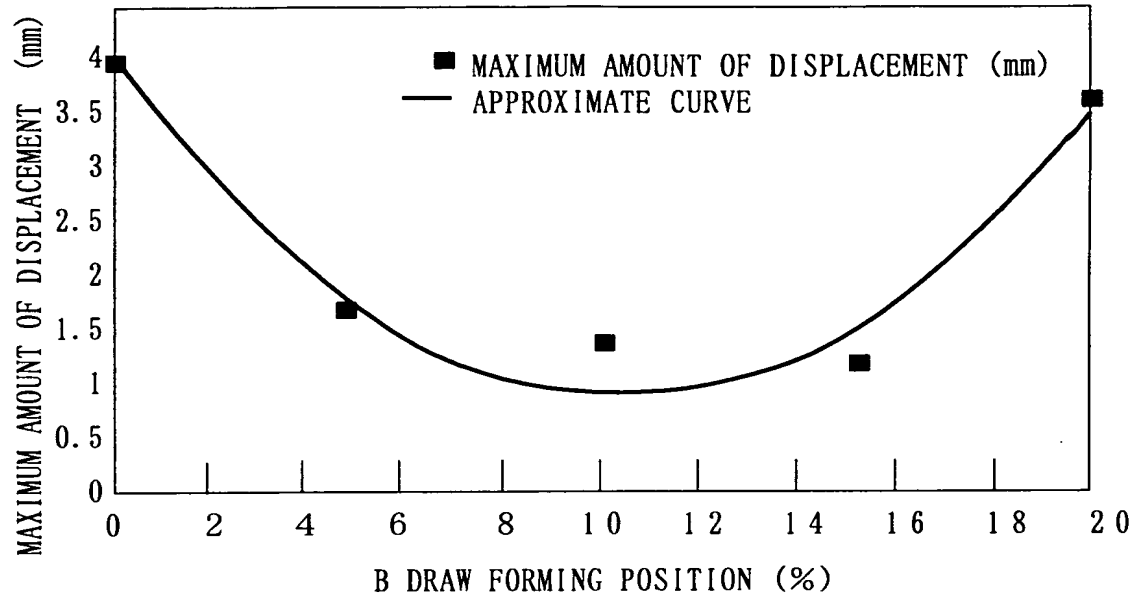


Fig. 4

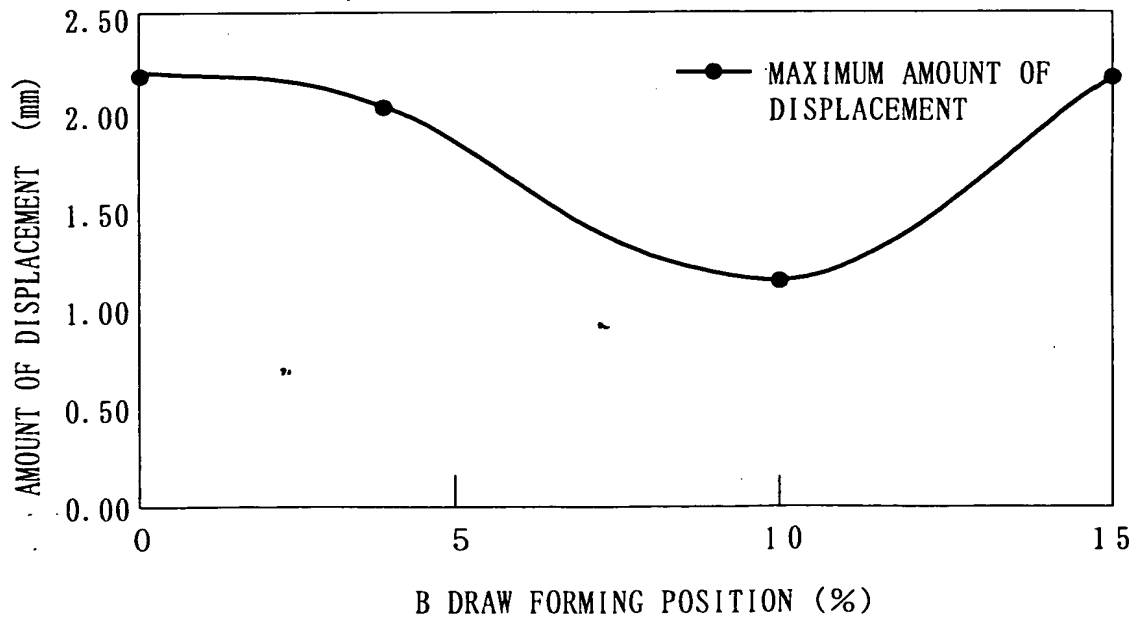
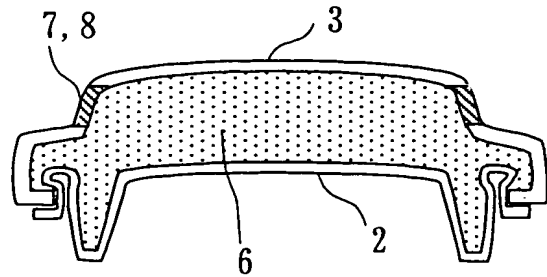
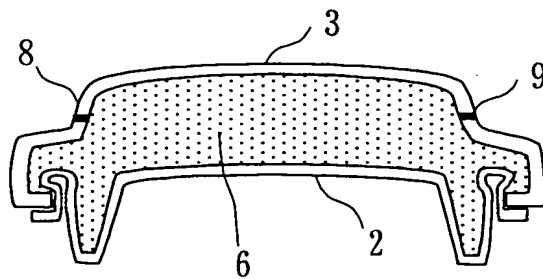


Fig. 5



7 : GRADATION PORTION
8 : DRAW FORMING
PORTION

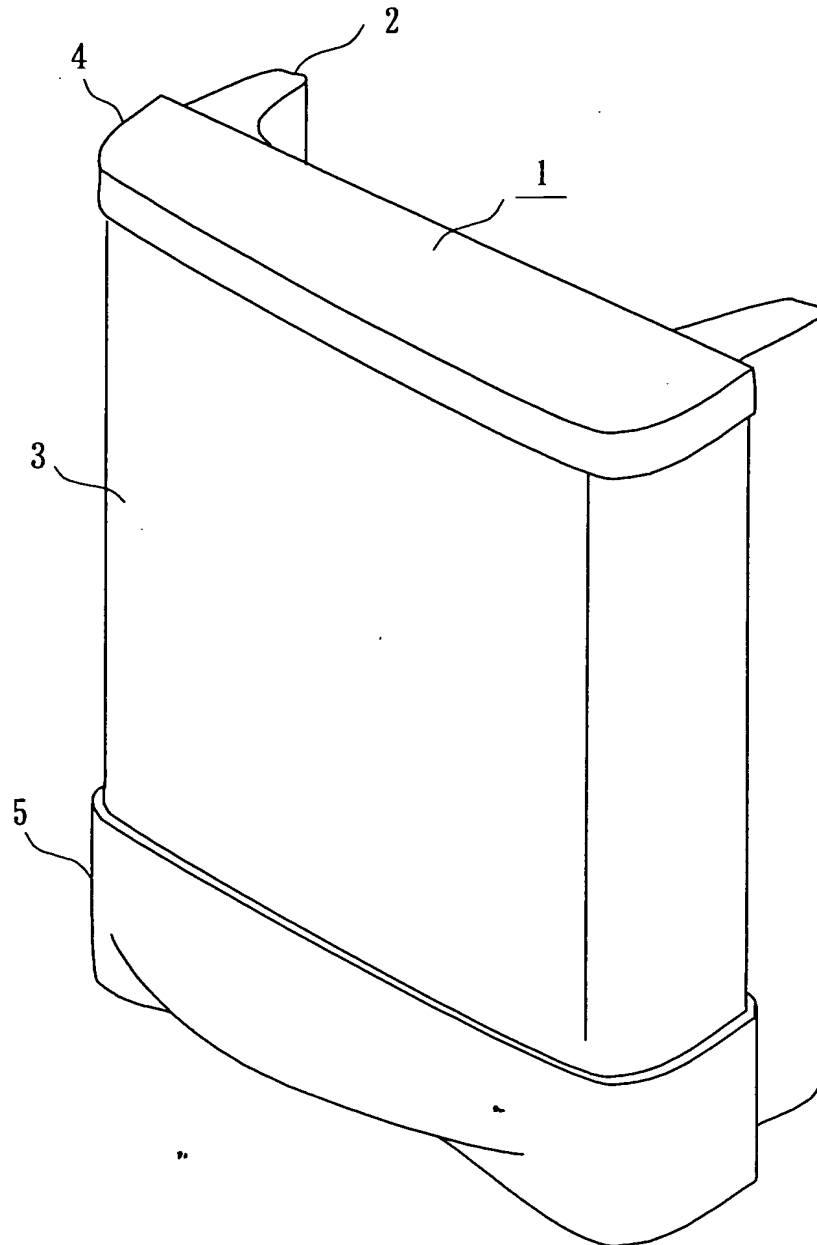
Fig. 6



9 : BOUNDARY

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Fig. 7
CONVENTIONAL ART



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